Installation Instructions

Subject: 330ml PET, 12oz PET **Date: 10/1/02**

Kit Number: 1120500 **Rev F**

Vendors: UniVendor-1: 510, 516, 600, 606

Purpose: Provide dispensing of 330ml and 12oz PET – Single Depth – Narrow Columns Only

Kit Includes

Quantity	*Part Number*	*Description*
1	1120479	Lower Product Retainer Cage
4	8910-0252	Cable Clamp
4	V801422	Hex Head Tap Screw
5	1083449	Short Soldout Lever
5	1077457	Spacer Mech Front
5	1063813	Guide Bottle 3D Stiffener
1	1067546	Close Retainer Cage label
1	1120498	Installation Instruction

***Caution:* Disconnect power cord from power source before beginning installation**

Installation of Retainer Cage (see Figure 1)

Step #1 Mark front face of flexible retainer at 23” with permanent marker on all narrow column partitions.

Step #2 Cut at the mark and remove the flexible strap off the front of the partitions.

Step #3 Mark the front face of the partitions #2 & #4 from the left side with permanent marker 2 inches above the top of the mech plate flange, to locate the bottom pilot holes. To locate the top pilot holes, measure 22 inches above the top of the mech plate flange and mark the spot.

Step #4 Ensure the punch marks are centered on the edge of the partitions.

Step #5 Drill a pilot hole using a 1/8” drill bit, and finish each hole using a 5/32” bit.

Step #6 Install cable clamps (P/N 8910-0252) on horizontal rods of retainer cage.

Step #7 Remove mid strap and place lower product retainer cage (P/N1120479) behind it. Rebolt mid strap into place.

Step #8 Insert hex head tap screws (P/N V801422) through the slotted holes on cable clamp support (P/N 8910-0252 and insert into the 5/32” hole in the partitions (Check sliding of retainer and adjust cable clamp clips if too tight).

Step #9 Place (Close Retainer Cage) label (P/N 1067546) in center of mid strap.

Instructions for Loading Product

Step #1 Locate Back Spacer into slot position #6 (See Figure 2).

Step #2 Set cam to #1 for single depth.

Step #3 Install short soldout lever (P/N 1083449). Locate spring on right (low tension) side.

Step #4 Install soldout spacer on front mech plate (P/N 1077457) below soldout lever.

Step #5 Install magnetic bottle guide 3D stiffener above the lower left partition stiffener (P/N1063813).

Step #6 Install gage bar into position #2 (Center hole).

Step #7 Install existing can side spacer (P/N 1041282) -***not included in kit***-

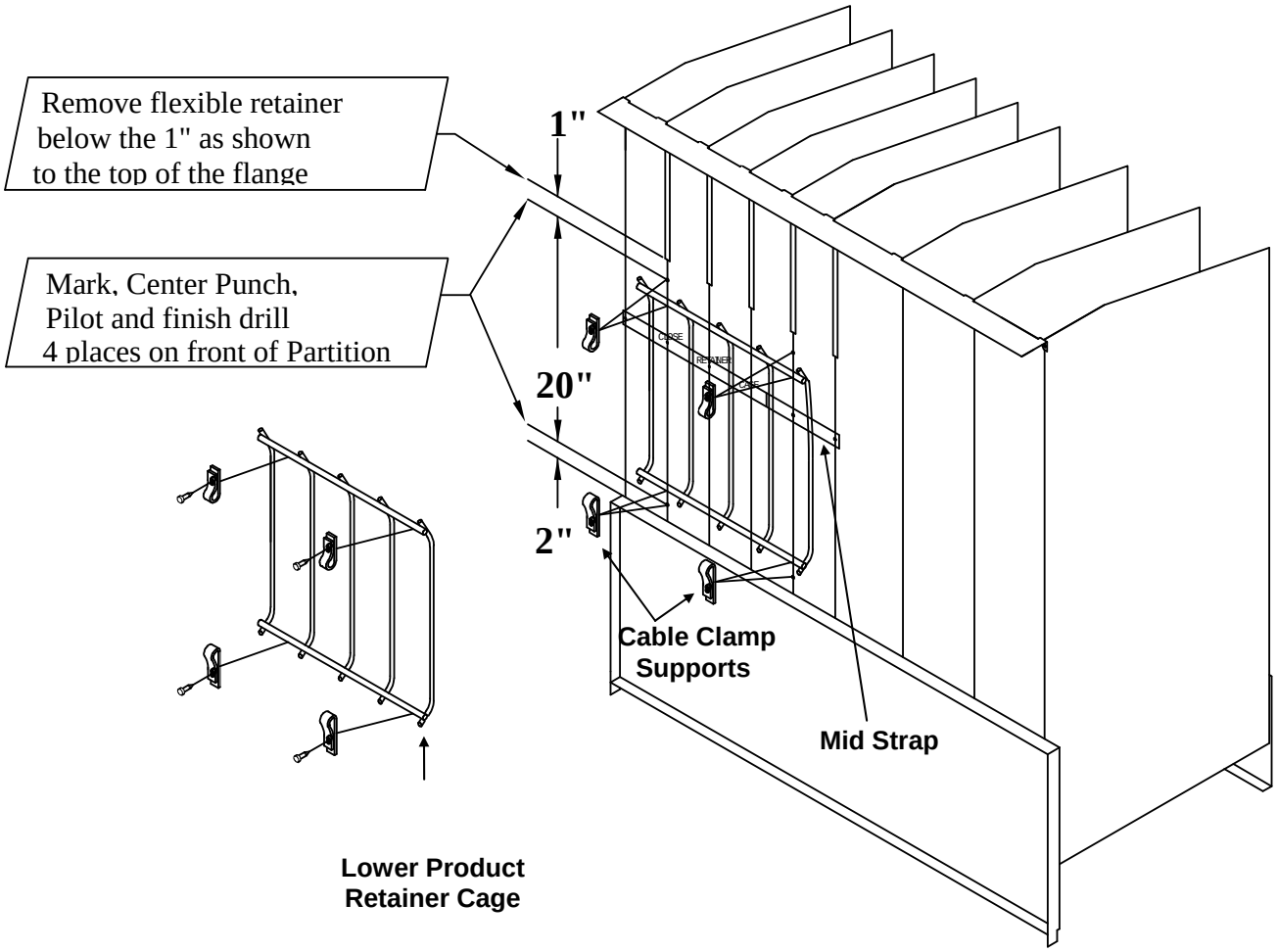
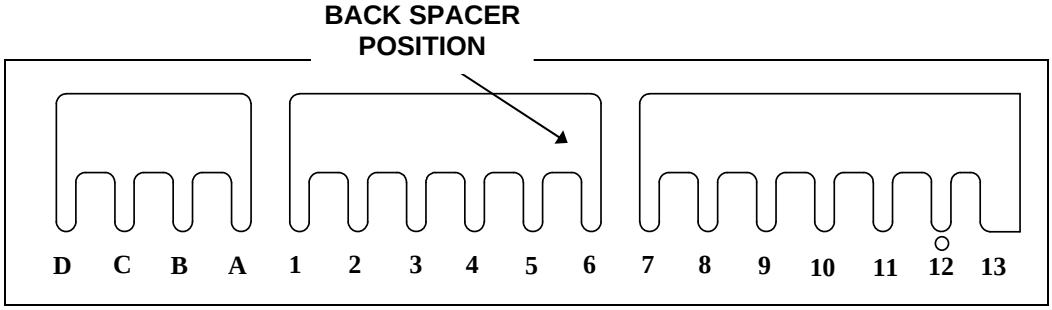
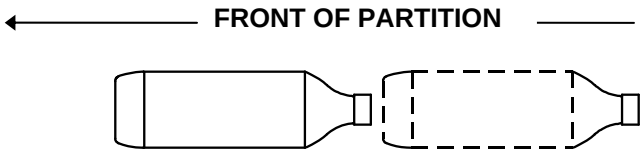


Figure 1



BACKSPACER LOCATIONS



Note: Placement of bottle caps is to the back of the vendor

Figure 2

Tools required

- Hammer
- Drill
- Knife
- Permanent Marker
- Phillips Screw Driver or 5/16 (8mm) socket Driver
- Center Punch
- 1/8” and 5/32” high speed drill bits
- Measuring Tape